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Section 11 - Methods of Repair

83. When is it required that a repair concern making welded repairs to a vessel have a National Board R stamp?
(11)
- When the jurisdiction dictates that these repairs are to be made by only R stamp holders
84. When is a pressure test of a vessel normally a requirement?
(11)
- After an alteration

Section 12 - Records and Reports

85. A complete record file should contain what three types of information?
(12.1)
- Basic data - manufacturer's drawings, data reports and specifications, design information, results of any material tests.
 - Field notes - notes and measurements recorded on site including record of condition of all parts inspected and repairs required.
 - Continuous file - all information on the vessel's operating history, previous inspections, corrosion rate tables, records of repairs and replacements.
86. When making reports recommending repairs, who should receive these reports?
(12.2)
- All management groups. This would normally include engineering, operation, and maintenance departments. Reports should include the location, extent, and reasons for recommended repair.

Appendix A - Exchangers

87. Why should bundles be checked when they are first pulled from the shells?
(A 9.1)
- The color, type, amount, and location of scales and deposits often help to pinpoint corrosion problems
88. A distinctive Prussian blue on bundle tubes indicates the presence of what?
(A 9.2)
- Ferriferrocyanide
89. Coils in open condenser boxes and double-pipe exchanger shells should be inspected according to what API Recommended Practice?
(A 10)
- RP574

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No.	Description
1	No reading required
2	Minimum required
3	Maximum required
4	Priority for inspection (high priority)
5	Minimum required

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I highly recommend these training courses. James! You want to learn the 570's, take Bob's class. Your video lessons are amazing. His ASME IX lessons, and API 570 are impressive. There are almost 1000 questions of practice that if you practice enough, you will feel very much in the API exam while you are examining, > 160. The following elements are included in the ASME B31.3 (Process Piping) B31.3 Field of application and exceptions Fluid Management Category, ie Category D, Normal Fluid Service, Category M Fluid Service, High Pressure Fluid Service, Severe B36 Cyclic Service. 10 dimensions and steel tube thickness calculation of resistance tube thickness, ie pressure design thickness, min thickness thickness, determination of tube tolerances measuring joint quality factor factors of the thin wall quality calculation Impact Test Requirements (Evaluation of Exemption Requirements and Test Performance) Pre-Heating Requirements Post Weld Heat Treatment Requirements Inspection, Examination and Visual Test Examination and Volumetric Examination (RT & UT) Criteria for acceptance of the inspection of Welcome additional examination criteria NDE Personnel qualifying requirements Leak test requirements (hydrostatic and tire requirements) Wellness expansion closing obligations Spa after the elements are covered by the ASME IX section (welcome qualifications) WPS, PQR and WPQ Definition as for the IXManufacturer responsibility section for Weldings, F, Number / Gr OP NUMBERESSENTIAL, Non-essential and complementary Variables Essential SFA Specification and AWS Classification Write and Quality at WPS Without Impact Testing Requirements, A, 160; Variable Disrupter Welding (Joint Design, Material Base, Wall Thickness Range, Metal Filler, Position, Pre-Heat Temp, Interpass Temp, PWHT Temp and Holding Time, A, 160; Gas or Flux, Electrical Characteristics, Technique, etc.) Qualify The performance of the welder and Welder and Welding Operator Performance Qualification operator with the Volumetric method or mechanical tests / Qualification References Positions, diameter of the pipes, wall thickness, etc. 194, 160; 194; WPS's Write standard and revision of a WPS with impact test requirements The following elements are covered by Section ASME V (non-destructive testing) Article 1 General obligations to operate Personal Qualification Requirements, A, 160; Article 2 Radiography194; Radiography194; Radiography194; Radiography194; Limitative Quality of the imagination and selection Radiomod / Requirements Fursters of blur-reasons of signaling Article 6 A "Liquid penetrating examination Discontinuity DetectableStarity cleaning disqualification Limitation, control of penetrating contaminations (Visible and fluorescent) Type and categories (W Washable, Emulsifier, Removable Solvent) Developed APPLICABILITY REQUIREMENTS OF REALIZATIONS REFERENCYSTARISTICRICOLA 7 A "Examination of Magnetic Particles Discontinuity Deteker Requirement, Temp LimitativeSurface Contrast, Enhancement, RequirementsFerent, IE Techniques Yoke, Prod Andá, Requirements Types and FluorescentSurritSutteastisLiftingSlifitingStivity Magnetizing Magnetizing Requirements (Gaussmetri, Magnetic Field Indicator Cake Shaped Particle, Artificial Defect Thickness) Item 10 A "Testing of sealing Medium RequirementsRequisites of Pressedemp Limitation, Test Techniques of Leakage Article 9 A "Visual examination, Direct visual examination Requirements Luminousanual, vision, Visual test requirements at a distance-797 ut Measurement of the thickness Article 4 A "ultrasonic test Definition and understanding of A, B e C Scaná, ASME B16.5 Flanges and flanges Tube fittings A "Practices almost entire API 570 Training A " API included Recommended standards and practices API STD 570, A, inspection code: inspection, repair, alteration and repair of systems Pipes in service A "Full document API RP 574, A, inspection practices for system components pipes A "Full document RP 577, A, welding inspection and metallurgy A "Complete document, API RP 578, A, material verification program for new and existing alloy piping systems A "Full document RP 571, corrosion mechanisms that affect fixed equipment in the refining industry A "Definitions4.2.14 corrosion4.2.16 «Mechanical machinery4.3.1 - -Corrosion 4.3.2 A "A "Atmospheric corrosion4.3.3 A "A " corrosion in isolation (c) 4.3.5 - condensed boiler water corrosion 4.3.8 - Microbiologically induced corrosion (microphone) 4.3.9 Corrosion of Soil4.3.10 A "A " "Caustic Corrosion4.4.2 A "A " sulphidation4.5.1 A "A " "Cracking of chlorhydric acid (HCl) corrosion5.1.1.10 - Sour Water Corrosion5.1.2.2 A "A " "Amine stress corrosion cracking Return at id4 academyA " have you found this article useful? 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